# M4TL SERIES

## Anderson Greenwood Instrumentation Manifolds - Two Valve

A single-flanged, two-valve manifold consisting of two block valves with no equalizer passage suitable for pressures up to 6000 psig (414 barg)

#### **General Application**

The manifold is designed for direct mounting to  $\Delta P$ -style differential pressure transmitters in liquid level service on pressurized vessels.

#### **TECHNICAL DATA**

Materials: CS, 316 SS, Hastelloy<sup>®</sup>

Seats: Metal or soft

Connections: 1/2" NPT

Pressure (max): 6000 psig (414 barg)

**Temperature (min/max):** -313°F to 1000°F (-192°C to 538°C)

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#### Features

- Cost savings of 20-30% when manifolding instruments by eliminating several parts used in conventional methods of 'piping up'.
- Compact design requires minimum space for operation and installation.
- Free-swivelling ball end stems ensure bubble-tight valve closure without seat galling.
- Easy instrument removal due to direct bolting to the manifold. Signal lines, purge lines, etc. are left undisturbed, facilitating repairs, service and calibration.
- Immediate installation with AGI Mount as the manifold, steam block, bracket and all associated piping can be installed without the instrument at the time of plant construction.
- Secure mounting ensured by the AGI Mount. Instrument piping stability is enhanced when supported directly by the pipe stand through the manifold.
- All packing is below stem threads, body-to-bonnet seal is below the threads, minimizing process fluid corrosion.
- Reduced chance of instrument damage. With the AGI Mount, the instrument can be warehoused safely until final 'loop' checkout.



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#### M4TL Dimensions



## Bonnet Lock (BL)

The Anderson Greenwood bonnet lock prevents accidental loosening of the bonnet-to-body seal. A high-strength, short bonnet pin aligns a hex collar over the bonnet. Tests indicate the minimum torque required to break the collar loose is greater than the torque required to twist off the handle.

## **Standard Materials**

Valve	Packing	Body	Bonnet	Stem	Ball	Bolts
CS <sup>[2]</sup>	PTFE	A576-1018	A108	A276-316	17-4 PH	A193-B7
CS <sup>[2]</sup>	Graphite/	A105	A479-316/A105	A276-316	17-4 PH	A193-B7
	Low emissions graphite					
316 SS	PTFE	A479-316	A479-316	A276-316	316	A193-B7
316 SS	Graphite/	A479-316	A479-316	A276-316	316	A193-B7
	Low emissions graphite					
SG <sup>[3]</sup>	PTFE	A479-316	Monel <sup>®</sup> 400	Monel <sup>®</sup> K500	A193-B7	PTFE
SG <sup>[3]</sup>	Graphite/	A479-316	A479-316	Monel <sup>®</sup> 400	Monel <sup>®</sup> K500	A193-B7
	Low emissions graphite					
SG3 <sup>[4]</sup>	PTFE	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276	Elgiloy®	A193-B7

#### NOTES

1. Approximate valve weight: 5.0 lb (2.3 kg).

Metal seat: 0.156-inch (4.0 mm) diameter orifice.

Soft seat: 0.187-inch (4.8 mm) diameter orifice.

Valve Cv 0.83 maximum.

2. CS is zinc TCP plated to prevent corrosion.

- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l (ppm)) and NACE MR0103-2005.
- 4. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l (ppm)).
- 5. 316 SS bolts lower pressure ratings to a maximum of 4500 psig (310 barg). Consult factory for full ratings.



Valve Cv 0.36 maximum.

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#### **Bonnet Assembly Options**

The M4TL has metal seats as standard with the option of soft seated designs.

All stem threads are rolled and lubricated to prevent galling and reduce operating torque. The stem seal is a PTFE or Graphite packing gland which is adjustable in service. All bonnets are assembled with a bonnet locking pin to prevent accidental removal while in service and a protective dust cap is fitted to contain stem lubricant and prevent the influx of contaminants.

### **Metal-Seated Bonnet Assembly**

The metal-seated bonnet assemblies have a rotating stem with free swivel ball-type seat for long service life. The specially hardened ball seat is ideal for both gas and liquid service.

## **Optional Soft-Seated Bonnet Assembly**

The soft-seated bonnet assemblies have a one-piece rotating stem and plug. In addition to the adjustable PTFE packing gland, the bonnets are available with a FKM O-ring and PTFE back-up ring.

Pressure and Temperature Ratings

Valve	Packing	Ratings		
CS <sup>[1]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)		
		4000 psig at 500°F (276 barg at 260°C)		
CS <sup>[1]</sup>	Graphite/	6000 psig at 200°F (414 barg at 93°C)		
	Low emissions graphite	4000 psig at 600°F (276 barg at 316°C)		
316 SS	PTFE	6000 psig at 200°F (414 barg at 93°C)		
		4000 psig at 500°F (276 barg at 260°C)		
316 SS	Graphite/	6000 psig at 200°F (414 barg at 93°C)		
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)		
SG <sup>[2]</sup> , SG3 <sup>[3]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)		
		4000 psig at 500°F (276 barg at 260°C)		
SG <sup>[2]</sup> , SG3 <sup>[3]</sup>	Graphite/	6000 psig at 200°F (414 barg at 93°C)		
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)		

## **Pressure and Temperature**

#### Pressure vs. Temperature



#### NOTES

- 1. CS is zinc TCP plated to prevent corrosion.
- 2. SG (Sour Gas) meets the requirements of NACE MR0175/ ISO 15156 (for chloride condi tions ≤ 50 mg/l (ppm)) and NACE MR0103-2005.
- SG3 (Sour Gas) meets the requirements of NACE MR0175/ ISO 15156 (for chloride condi tions > 50 mg/l (ppm)).
- 4. 316 SS bolts lower pressure ratings to a maximum of 4500 psig (310 barg). Consult factory for full ratings.
- Minimum temperature: -70°F (-57°C).Carbon Steel and O-ring -20°F (-29°C), 316SS with Delrin® seat-40°F (-40°C). 316SS integral metal seat minimum temperature -313°F (-192°C) @ 2500 psi (172 bar)



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# **AGI Mount Kits**



AGI Mount kits are available for all manifolds where they apply. See AM option for each manifold.

# AGI Mount kits for liquid level manifold

Manifold style	Description	Material		
M4TL AM	Standard kit	CS, zinc TCP plated		
	For bottom test ports			
	With steam block			
M4TL AMS	Standard kit	316 SS		
	For bottom test ports			
	With CS steam block			



# Anderson Greenwood Instrumentation Manifolds - Two Valve

# **Selection Guide**

M4TL	V	I		C		-4	-AM	
BASIC SERIES	PACKING	SEAT MATERIAL		BODY MATERIAL		CONNECTIONS	OPTIONS	
M4TL	V PTFE	I Integral (body material)	с	CS, A108, Graphite A105	4	Flange outlet x ½-inch FNPT (inlet)	AM	CS AGI Mounting kit for 2 inch pipe stand mount
	H Graphite	Consult Factory	s	SS, A479-31	В	Female socket weld	AMS	AGI 316SS Mounting kit to 2 inch pipe stand
		ior sore scar	w	316L SS			AMV	AGI mount kit (verticle)
			1	Hastelloy®			AMVS	AGI mount kit (verticle stainless steel)
							AMV	AGI mount kit (wall mounting)
							BL	Bonnet lock device
							HD	Hydrostatic testing (100%) (MSS-SP-61)
							OC00	Oxygen clean (OC)
							PMI00	PMI Body
							PMI01	PMI Body and Bonnet
							PMI02	PMI Body, Bonnet and Stem
							РТ	Top purge port 1/4"
							R3V	Add for use with Rosemount <sup>®</sup> model 305C (SS 18-8 Bolts) (B8M class 2 Bolts with -XP option)
							SB	Steam block
							SG	Meets the requirements of NACE MRO175/ ISO15156 (for chloride conditions <_ 50 mg/l (ppm)) and NACE MRO103-2005
							SG3	Meets the requirements of NACE MRO175/ ISO15156 (for chloride conditions > 50 mg/l (ppm)) Hastelloy Material used for all wetted materials
							SSB	316 SS flange bolt (B8M Class 2) - will provide full pressure rating
							SSC	316 flange bolt (B8M) - maximum pressure rating 4500 psi [310 barg]
							SST	316SS Circular Tag (10 Characters max)
							т	Larger diameter gasket groove
							тв	Bottom test port 1/4"
							TF	Top test ports 1/4" FNPT
							ХР	ASME B31.1 (with Graphite bonnets only)
							OR	O-ring gasket
							LT	Low Temperature for integral seat 316SS -313°F (-192°C) @ 2500 psi (1782 bar) Must use with -SSB option and Integral Seats and Graphite packing 316SS

#### NOTE

1. 316 SS bolts lower pressure ratings to a maximum of 4500 psig (310 barg). Consult factory for full ratings.



Liquid Level