

DV5 SERIES

3-Way Switching Diaphragm Valves



Available as...

- Stand-alone
- Multi-stream manifold
- Surface mount modular (ANSI/ISA-76 μMS^{3®} sampling system)

The DV5 Series¹ diaphragm valve is totally free of springs, bellows, packing and lubricants in the process wetted area. Metal-to-metal seals to atmosphere ensure that there is no transport of undesirable elements into the flow stream. Elgiloy[®] diaphragms ensure the utmost in corrosion resistance and extended overall life span. For Elgiloy[®] chemical compatibility see the Technical Support section of the CT76 website at www.76.com.

¹ Patent pending

Features & Benefits

- Integrated sweep loop in manifold
- 3-Way switching
- Surface mount ANSI/ISA-76 compliant*
- Metal-to-metal seals to atmosphere to prevent leakage
- Replaceable valve seats for extended service life
- Wide choice of materials for virtually all applications
- No o-rings, springs, or lubricant in wetted flow path
- Very low internal volume (0.64 cc)
- Pneumatic actuation from top of manifold
- Pressures from vacuum (50 torr) to 500 psig (34 bar)
 - Compact valve body $(3^{"}L \times 2.3^{"}H \times 1.5^{"}W)$
- Interlocking pins between valve body and manifold baseplate to ensure 100% correct reassembly (not applicable for surface mount models)
- * CT76 Base adapter plate required for non-CT76 manufactured surface mount systems-consult factory



Crane Instrumentation & Sampling



TECHNICAL DATA



| BODY | 316L stainless steel, Monel® |
|-------------------------|--|
| BUDI | and Hastelloy [®] C-276 |
| SEATS | PCTFE and PEEK [™] |
| DIAPHRAGMS | Elgiloy® AMS 5876 |
| ORIFICE SIZE | 0.110″ (2.8 mm) |
| FLOW CAPACITY | 0.13 Cv |
| VALVE INTERNAL VOLUME* | 0.64 cc |
| EXTERNAL LEAKAGE | 1×10^{-5} cc/sec helium (inboard) |
| MIN. ACTUATION PRESSURE | 50 psig @ 50 psig process |

** Internal volume in machined passages of the valve body between mounting surface and sealing diaphragm(s).

Operating Temperatures

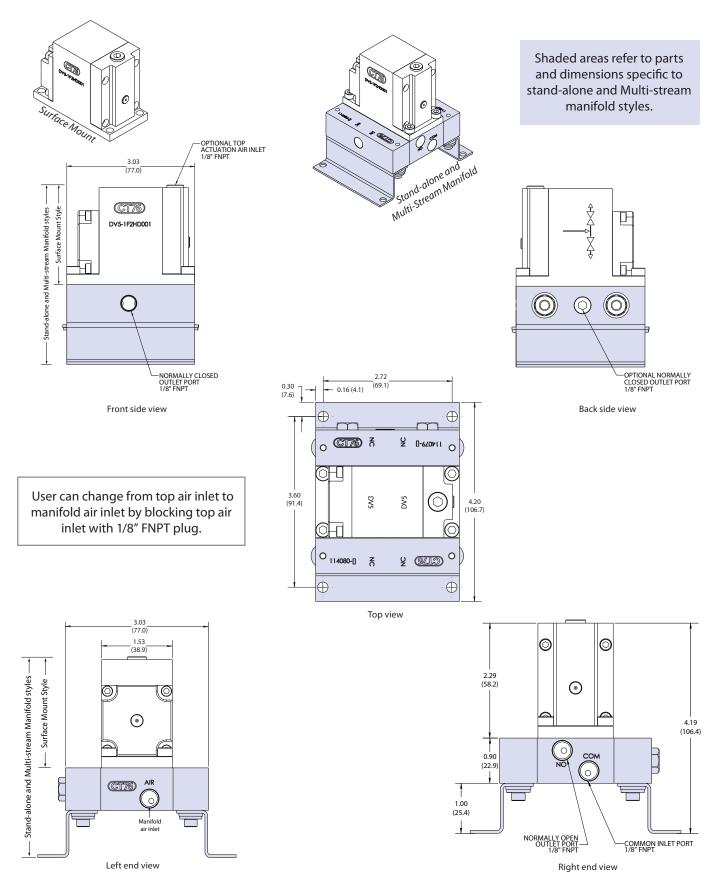
| SEAT MATERIAL | TEMPERATURE | | | | |
|---------------|-------------------|-------------------|--|--|--|
| PCTFE | -40° F to +212° F | -40° C to +100° C | | | |
| PEEK™ | 0° F to +400° F | -18° C to +204° C | | | |

| Operating Pressures | |
|----------------------------|--------------------------------------|
| OPERATING PRESSURE | Vacuum (50 torr) to 500 psi (34 bar) |
| PROOF PRESSURE | 2000 psig (138 barg) |
| BURST PRESSURE | 8000 psig (552 barg) |



DIMENSIONS-ALL STYLES

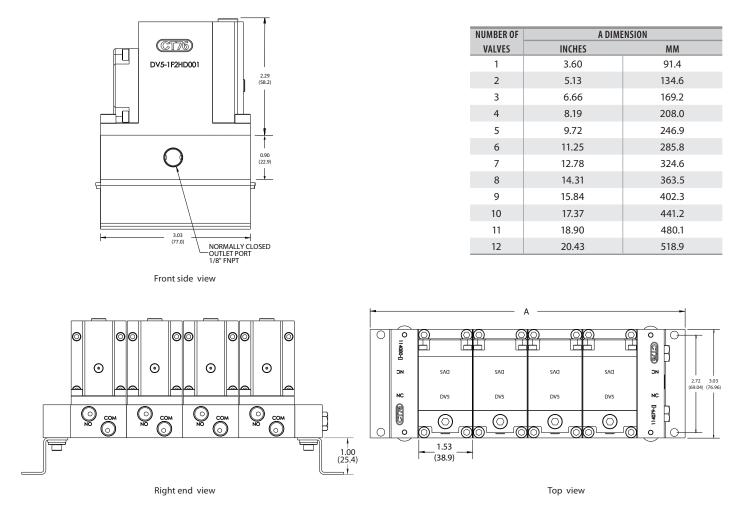
Dimensions are in inches (millimeters) for reference only and are subject to change.



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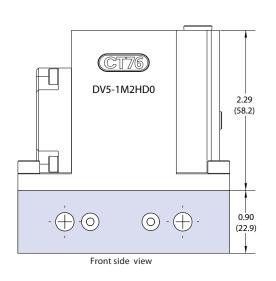
DIMENSIONS- MULTI-STREAM MANIFOLD

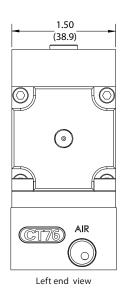
Dimensions are in inches (millimeters) for reference only and are subject to change.



DIMENSIONS – M2 EXPANSION MODULE

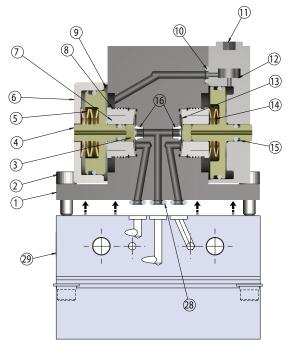
This module is a turn-key package for adding streams to the DV5. M2 Expansion Module includes one (1) surface mount valve, one (1) manifold baseplate, four (4) mounting screws, and seven (7) O-rings.



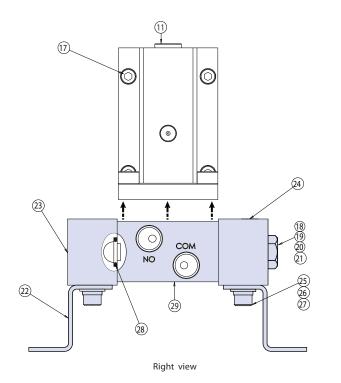




MATERIALS OF CONSTRUCTION-ALL STYLES



Front side view, sectioned



Shaded areas refer to parts and dimensions specific to stand-alone and Multi-stream manifold styles.

All Styles – Valve Body

| # | PART | MATERIALS | |
|----|--|--|--|
| 1 | Body* | 316L stainless steel, Monel® or Hastelloy® C-276 | |
| 2 | 10-32 x .50 SHC screw | 18-8 stainless steel | |
| 3 | Thrust plug | Delrin [®] or PEEK™ | |
| 4 | N.C. piston | Delrin [®] or PEEK™ | |
| 5 | N.C. spring stack 18-8 stainless steel | | |
| 6 | N.C. cap 316L stainless steel | | |
| 7 | Compression collet | 316L stainless steel | |
| 8 | Retainer nut 316L stainless steel | | |
| 9 | 9 O-ring Viton® | | |
| 10 | O-ring Viton® | | |
| 11 | Hex plug 316 stainless steel | | |
| 12 | N.O. Cap 316L stainless steel | | |
| 13 | Diaphragm* | Elgiloy® | |
| 14 | N.O. spring stack 18-8 stainless steel | | |
| 15 | N.O. piston Delrin [®] or PEEK™ | | |
| 16 | Seat* PCTFE or PEEK™ | | |
| 17 | 6-32 x .375 HSC Screw | 18-8 Stainless steel | |

Stand-Alone and Multi-Stream Manifold Styles

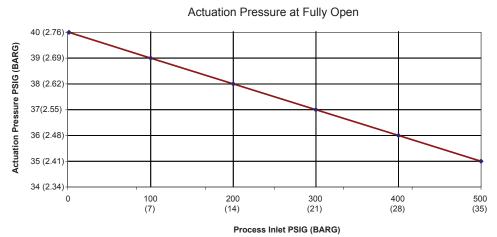
| | | · · · · · · · · · · · · · · · · · · · |
|----|---------------------|--|
| 18 | Threaded rod | 18-8 stainless steel |
| 19 | .25" flat washer | 301 stainless steel |
| 20 | .25" lock washer | 18-8 stainless steel |
| 21 | Hex nut | 18-8 stainless steel |
| 22 | Mounting bracket | 316 stainless steel |
| 23 | Left end plate* | 316L stainless steel, Monel® or Hastelloy® C-276 |
| 24 | Right end plate* | 316L stainless steel, Monel® or Hastelloy® C-276 |
| 25 | 8-32 SHCS screw | 18-8 stainless steel |
| 26 | #8 flat washer | 18-8 stainless steel |
| 27 | #8 lock washer | 18-8 stainless steel |
| 28 | O-ring* | Viton [®] or Kalrez [®] |
| 29 | Manifold baseplate* | 316L stainless steel, Monel® or Hastelloy® C-276 |

* Wetted components

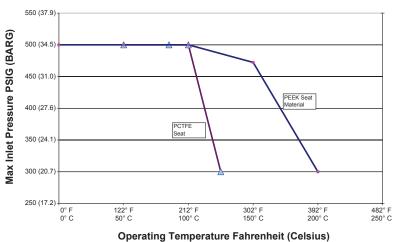
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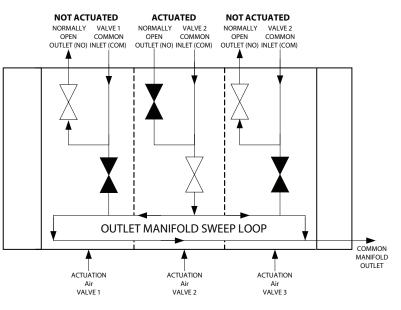
ACTUATION PRESSURE CURVE



PRESSURE TEMPERATURE CURVE



TYPICAL FLOW SCHEMATIC FOR 3-VALVE STACK





HOW TO ORDER

STANDARD ITEMS IN BOLD. Consult Customer Service for pricing and lead times for non-standard items. To order manifold

components, see page 16.

| Product Family | Material Designator | Process Connection Type | Seat Material | Process O-Ring Material | Surface Treatment | # of Streams | Description |
|-------------------|------------------------|-------------------------------|------------------|-------------------------------|----------------------|--------------|---|
| DV5 - | | | | | | | Double Block and Bleed valve |
| | 1 | | | | | | SST |
| | 4 | | | | | | Monel |
| | 6 | | | | | | Hastelloy |
| | | 00 | | | | | Modular mount valve *1 |
| | | F2 | | | | | 1/8" FNPT process connection option |
| | | | н | | | | Kel-F Seat |
| | | | Q | | | | Peek Seat |
| | | | | Х | | | Surface mount valve |
| | | | | D | | | Viton [®] o-rings |
| | | | | К | | | Perfluoroelastomer (Kalrez [®]) o-rings |
| | | | | F | | | PTFE o-rings *2 |
| | | | | | 0 | | Finish as processed |
| | | | | | 1 | | Cleaned for O2 |
| | | | | | 5 | | Silco Steel coated |
| | | | | | 9 | | Sulfinert coated |
| | | | | | | 01 | 1 Valve stack |
| | | | | | | 02 | 2 Valve stack |
| | | | | | | 03 | 3 Valve stack |
| | | | | | | 04 | 4 Valve stack |
| | | | | | | 05 | 5 Valve stack |
| | | | | | | 06 | 6 Valve stack |
| | | | | | | 07 | 7 Valve stack |
| | | | | | | 08 | 8 Valve stack |
| | | | | | | 09 | 9 Valve stack |
| | | | | | | 10 | 10 Valve stack |
| | | | | | | 11 | 11 Valve stack |
| | | | | | | 12 | 12 Valve stack |

PART NUMBER EXAMPLE CONFIGURATION

| Part Number | Description | | | |
|--|--|--|--|--|
| DV5-1F2HD001 | 3 stream DV5 stack with 1/8" FNPT process connection, Kel-F seats, and Viton process o-rings | | | |
| DV5-100HX0 Surface mount DV5 valve with Kel-F seats, and Viton process o-rings | | | | |
| Note *1 | The -100 part number designator is used to identify a surface mount valve. This valve will not contain the 1/8" FNPT connection or manifold. The only acceptable process o-ring selection for the -100 version of the DV5 valve is X. | | | |
| Note *2 | PTFE o-rings are available however over time they exhibit some element of cold fl ow under the pressure of sealing which can potentially lead to fl ow restrictions or envelope leakage. If PTFE o-rings are desired it is suggested by CT76 that the valves be placed on an o-ring replacement preventative maintenance program to help off set unplanned down time due to the sample valves. | | | |



DV5 SERIES

DV5 Manifold Parts

| IMAGE | DESCRIPTION | PART NUMBER | MATERIAL |
|--|--|---|--|
| NC COM NO NC COM NO AIR Top view | Manifold baseplate with pins | CT114085–[] | –1: 316L stainless steel –4: Monel® –6: Hastelloy® C-276 |
| Front side view | Right end plate | CT114079–[] | –1: 316L stainless steel –4: Monel® –6: Hastelloy® C-276 |
| O Top view | Left end plate | CT114080-[] | –1: 316L stainless steel –4: Monel® –6: Hastelloy® C-276 |
| | Threaded rod: • 2-module • 3-module • 4-module • 5-module • 6-module • 7-module • 8-module • 9-module • 10-module • 11-module • 12-module | G111609-2 (A = 4.42") G111609-3 (A = 5.92") G111609-4 (A = 7.42") G111609-5 (A = 8.92") G111609-6 (A = 10.42") G111609-7 (A = 11.92") G111609-8 (A = 13.42") G111609-9 (A = 14.92") G111609-10 (A = 16.42") G111609-11 (A = 17.92") G111609-12 (A = 19.42") | 18-8 stainless steel |
| | Nut, ¼″–28 | G074208 | 18-8 stainless steel |
| P | Flat washer | G098023 | 18-8 stainless steel |
| | Lock washer | G098014 | 18-8 stainless steel |
| | O-ring | 58–006–[] | –50: Viton® –53: Kalrez® |
| | Mounting bracket | CT112609 | 316 stainless steel |
| | | | |



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