

CT76 MODULAR SUBSTRATE & COMPONENT SYSTEM



Crane Instrumentation & Sampling www.CT76.com



- Modular Fluid Technology for Sample Conditioning Systems (SCS) and
- Low-Flow Control of Gases and Liquids
- Compliant to ANSI/ISA-76.00.02(2002) and IEC standard (IEC 62339-1:2006)
- Greatest Flexibility and Expandability
- Visible Flow Traceability
- Complete Set of Mechanical and Electronic Components with a wide variety of
- Functionality
- Comprehensive Design Support with CT76 Visio Design Tool

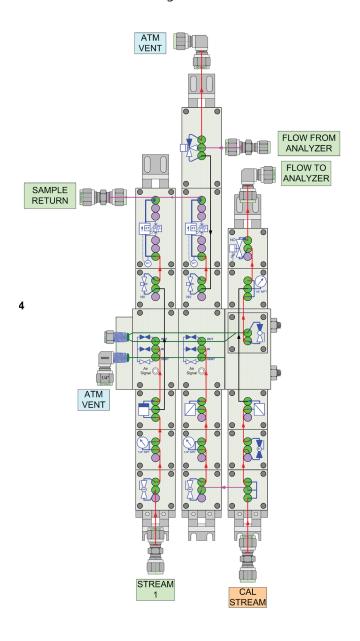


Why This Is State Of The Art Modular System?

- Three degrees of freedom that allow you to truly design the best system to fit your needs.
- On-axis and off-axis process inlet connections allow easy entrance and exit for sample streams.
- The design of the system also allows for easy fi eld modification due to the fact that it is completely self-contained and truly modular.
- The autonomy of the individual sticks allows for modifi cation of one line without having to redo adjacent manifold lines. You do not have to undo all your work merely to add one new component.
- Third-level connectors allow for customized tube lengths that bypass adjacent component positions without the need for additional hardware or a hybrid of tubing, fittings, and modular hardware.
- You can visually trace the fl ow paths of the process fluids, eliminating the confusion that can arise from visually-compromised or totally internal fl ow paths.

THE RESULT IS A HIGHLY COMPACT AND COST-EFFECTIVE SYSTEM DESIGN.

 Stream system with auto-calibration and manual calibration functionality designed in the CT76 VISIO design tool





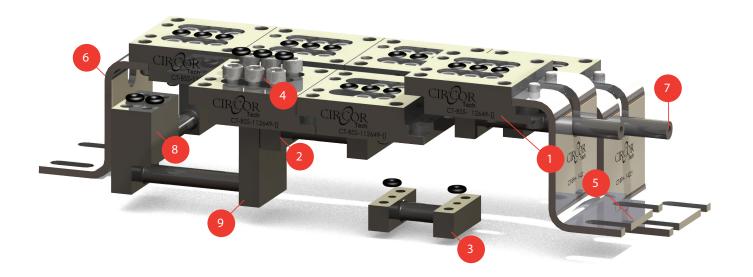
Technical Specifications

MAXIMUM WORKING PRESSURE	3600 psig (250 kg/cm2; 24800 kPa; 248 barg)
WORKING PRESSURE TEMPERATURE RANGE	Viton® (standard): -20 F to +400 F (-29 C to +204 C)
(possibly limited by components)	Kalrez® (optional): -40 F to +550 F (-40 C to +287 C)
MATERIALS OF CONSTRUCTION	316 and 316L stainless steel (standard)
(blocks and tubes)	Monel, Hastelloy C276 (optional)
LEAK RATE	1 x 10 ⁻⁵ cc/sec He (external)
ORIFICE SIZE	0.110"ID (3.05 mm)
FLOW TUBE SIZE	1/4" O.D. x 0.065" wall thickness; 0.120 I.D.
WELD PROCESS	Automatic TIG (GTAW)
CONNECTIONS (process) ON/OFF SUBSTRATE	1/4" O.D. x 0.065" wall tubing provided for compression fittings or orbital welding
MOUNTING SCREWS (SHCS) (socket-head cap screws)	#8-32 x 0.4375" socket-head cap for tubesets and substrate blocks #10-32 x 0.4375" socket-head cap for surface mount components
PASSIVATION OR CLEANING OPTIONS	Silcosteel™ by Restek Sulfi nert™ by Restek 0₂ Clean



Core Substrate And Flow Tube Components

1. BASIC MODULAR BLOCK	6. OUTLET (LOW) FOOT (FOR MOUNTING AT THE END OF A MANIFOLD ASSEMBLY)
2. LONG 1ST LEVEL TUBESET™ (COMPONENT-TO-COMPONENT)	7. 1ST LEVEL PROCESS CONNECTION TUBESET™
3. SHORT 1ST LEVEL TUBESET™ (COMPONENT-TO-COMPONENT)	8. 2ND LEVEL MANIFOLD-TO-MANIFOLD OFF-AXIS CONNECTOR
4. #8-32X0.4375" SOCKET-HEAD CAP SCREWS FOR BLOCK TO-BLOCK AND TUBESET™-TO-BLOCK MOUNTING (-006 SIZE O-RINGS SHOWN ALSO)	9. 3RD LEVEL BYPASS TUBESET™
5. INLET (HIGH) FOOT (FOR MOUNTING AT THE BEGINNING OF A MANIFOLD ASSEMBLY)	





Technical Specifications

IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
	CT76 STANDA	ARD MODULAR BASE BLOCKS	
CHARLING	CT-BSS-112649-10	CT76-BASE-BLOCK-STANDARD, 316SS [FOR USING AT ALL OTHER MANIFOLD POSITIONS AND OUTLET (HIGH) FOOT]	
	CT76 STAND	ARD MODULAR BASE BLOCKS	
3.5	CT-BD1-114228-10	DBB-CT76-BASE-MANIFOLD-BLOCK- 1.75" [FOR CREATING DOUBLE BLOCK AND BLEED (DBB) STREAM SELECT MANIFOLDS WITH INTEGRAL SWEEP LOOP]	OUT IN VENT Air Signal
00	CT-BDT-114224-10	CT76-DBB-VENT MANIFOLDTERMINATION BLOCK, LEFT-HAND (TO ATTACH TO THE VENT END OF THE STREAM SELECT MANIFOLD)	
4 - 000	CT-BDT-114226-10	DBB-CT76-TERMINATION 1COMP-BLOCK-316LSS-RIGHT-1.75" (TO ATTACH TO THE PROCESS OUT END OF THE STREAM SELECT MANIFOLD; CAN INSTALL ANY TWO-PORT 1.5" COMPONENT ONTO THIS POSITION)	
	CT-BD2-114362-10	DV5-CT76-BASE-MANIFOLD-BLOCK (FOR USING DV5 THREE-WAY STREAM SELECT VALVES)	



Core Substrate And Flow Tube Components

IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
	`	CT76 TUBESETS™	
	CB111421710L00920	Short BLOCK-TO-BLOCK CONNECTOR, ON-AXIS, LEVEL=1, L00.920"	
	CB111421710L01225	Medium BLOCK-TO-BLOCK CONNECTOR, ON-AXIS, LEVEL=1, L01.225"	
	CB111421710L01530	Long BLOCK-TO-BLOCK CONNECTOR, ON-AXIS, LEVEL=1, L01.530"	
	CB111421710L01605	DV5 BLOCK CONNECTOR 1.685"	
	CB111421710L01990	DBB BLOCK CONNECTOR 1.990"	
	CB211427910L01750	Short MANIFOLD-TO-MANIFOLD CONNECTOR, OFF-AXIS, LEVEL=2, L01.750"	
	CB211427910L02250	Long MANIFOLD-TO-MANIFOLD CONNECTOR, OFF-AXIS, LEVEL=2, L02.250"	



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC	
	CT76 TUBESETS™			
	CB311428110LXXXXX	CONNECTOR, ON-AXIS, LEVEL=3, CAN BE BUILT TO ANY LENGTH AS DEFINED BY DESIGN		
	CP111427710L01745 CP111427710L02075 CP111427710L03340	INLET/OUTLET PROCESS CONNECTORS (THREE LENGTHS) CONNECTOR, ON-AXIS, LEVEL=1, BLOCK-TO-TUBE, L01.745" CONNECTOR, ON-AXIS, LEVEL=1, BLOCK-TO-TUBE, L02.075" CONNECTOR, ON-AXIS, LEVEL=1, BLOCK-TO-TUBE, L03.340"		
	CS211428510L01300 CS211428510L02259	SIDE INLET/OUTLET PROCESS CONNECTOR (2 LENGTHS) CONNECTOR, OFF-AXIS, LEVEL=2, PROCESS CONNECTION, L01.300" CONNECTOR, OFF-AXIS, LEVEL=2, PROCESS CONNECTION, L02.259"		
DIFFERENT MANIFOLDS AND THE RESPECTIVE PART NO BE CONSTRUCTED USING THE CT76 VISIO DESIGN TOO CONSULT CT76 FOR MORE ASSISTANCE IN BUILDING TO APPROPRIATE MANIFOLD PART NUMBER OPTIONS INCLUDE: 1. # OF MANIFOLD POSITIONS 2. 1.75" OR 2.25" MANIFOLD SPACING 3. PROCESS CONNECTIONS ON ONE OR BOTH SIDES 4. CLOSE ENDED MANIFOLD		DESIGN TOOL BUILDING THE		

ALL MODULAR BASE BLOCKS, TUBESETS™, AND MANIFOLDS ARE ALSO AVAILABLE IN MONEL AND HASTELLOY® C276 UPON REQUEST



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
		VALVES	
	CT-VMB-114377-10-RV	2-Way Manual Ball Valve, VITON® SEALS, TEFLON SEATS, 316 SS KALREZ® SEALS ALSO AVAILABLE	
	CT-VMB-114378-10-RV	3-Way Manual Ball Valve, VITON® SEALS, TEFLON SEATS, 316 SS KALREZ® SEALS ALSO AVAILABLE	COM
	CT-VMM-112704-10-RV	Metering Valve, 2 Port, VITON®, 316SS	MV O
	CT-VMM-113564-10-RV	Metering Valve, 3 Port, VITON®, 316SS	
	CT-VMN-114604-10-RV	Needle Valve, METAL-SEATED, VITON® SEALS, 316SS POSITIVE SHUT-OFF CAPABILITY	NV NV



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC	
	VALVES			
	CT-VC1-112902-10-RV	CHECK VALVE, VITON® SEALS AND SEATS, 316 SS, 0.15PSIG CRACKING PRESSURE (OTHER CRACKING PRESSURES EXIST; CONSULT CT76 FOR MORE INFORMATION)		
	CT-VR1-113362-10-RV	TOP-PORTED RELIEF VALVE; OTHER PRESSURE RELIEF VALVE CAN BE MOUNTED ONTO STANDARD NPT ADAPTER BLOCKS) RELIEF VALVE, 20 PSIG RELIEF PRESSURE, VITON® SEALS, 316SS (75 PSIG AND 200 PSIG VERSIONS AVAILABLE; CONSULT CT76 FOR MORE INFORMATION)		
72.	CT-VR1-114717	DOWN-PORTED RELIEF VALVE; OTHER PRESSURE RELIEF VALVE CAN BE MOUNTED ONTO STANDARD NPT ADAPTER BLOCKS) RELIEF VALVE, 20 PSIG RELIEF PRESSURE, VITON® SEALS, 316SS (75 PSIG AND 200 PSIG VERSIONS AVAILABLE; CONSULT CT76 FOR MORE INFORMATION)		
	DV1-1MXXASMSMH0	DIAPHRAGM VALVE, MANUAL ROUND HANDLE, 316SS, PCTFE SEATS (PEEK® SEATS CAN BE SPECIFIED; CONSULT CT76)		



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
		VALVES	
	DV1-1TXXASMSMH0	DIAPHRAGM VALVE, MANUAL TEE HANDLE, 316SS, PCTFE SEATS (PEEK® SEATS CAN BE SPECIFIED; CONSULT CT76)	
The state of the s	DV1-1C11BSMSMH0	DIAPHRAGM VALVE, AIR, 316SS, PCTFE SEATS STAINLESS ACTUATOR, N.C., PCTFE SEATS (PEEK® SEATS CAN BE SPECIFIED; CONSULT CT76)	NC NC
	DV1-1O11BSMSMH0	DIAPHRAGM VALVE, AIR, 316SS, STAINLESS ACTUATOR, N.O. PCTFE SEATS (PEEK® SEATS AND MEDIUM PRESSURE ACTUATORS CAN BE SPECIFIED WITH THIS VALVE; CONSULT CT76)	NO N
	DBB-100HX0	DOUBLE BLOCK AND BLEED, STREAM SELECT DIAPHRAGM VALVE, DBB, AIR, PCTFE, 316SS (PEEK® SEATS CAN BE SPECIFIED; CONSULT CT76) (DBB STREAM SELECT MANIFOLDS WITH ALL ASSOCIATED HARDWARE AND TERMINATION/VENT COMPONENTS CAN BE AUTOMATED THRU THE CT76 VISIO DESIGN TOOL)	OUT IN VENT



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
		VALVES	
	DV5-100HX0	THREE-WAY, STREAM SELECT DIAPHRAGM VALVE, 3-WAY, AIR, PCTFE, 316SS (PEEK® SEATS CAN BE SPECIFIED; CONSULT CT76)	

ALL MODULAR VALVES ARE AVAILABLE IN MONEL AND HASTELLOY C276 UPON REQUEST

REGULATORS			
CPR-1 SERIES	PRESSURE REDUCING REGULATOR (SPECIFY SURFACE MOUNT OPTION FOR CT76 SYSTEMS) (DOME LOADED VERSIONS ALSO AVAILABLE)		
CHPR SERIES	HIGH PRESSURE (0-1500 PSIG) REDUCING REGULATOR (SPECIFY SURFACE MOUNT OPTION FOR CT76 SYSTEMS)		
LB1 SERIES	LOW PRESSURE BACK PRESSURE REGULATOR (SPECIFY SURFACE MOUNT OPTION FOR CT76 SYSTEMS)		



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC
		REGULATORS	
	CHBP SERIES	HIGH PRESSURE (0-1500 PSIG) BACK PRESSURE REGULATOR (SPECIFY SURFACE MOUNT OPTION FOR CT76 SYSTEMS)	
	CT-FB6-112702-10-RK	FILTER, BYPASS, PORT=3, 0.5 MICRON, 316SS, VITON® (ALL FILTERS AVAILABLE WITH KALREZ® SEALS)	
	CT-FL1-113519-10-RV CT-FL2-113519-10-RV CT-FL7-113519-10-RV	FILTER, INLINE, PORT=2, 2-5 MICRON, 316SS, VITON® FILTER, INLINE, PORT=2, 5-9 MICRON, 316SS, VITON® FILTER, INLINE, PORT=2, 100 MICRON, 316SS, VITON® (ALL FILTERS AVAILABLE WITH KALREZ® SEALS)	



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC	
	GAUGE ASSEMBLIES			
	CT-SPG-112977	30PSIG-GAUGE+BLOCK-ASSEM-2PORT- 316LSS (30 PSIG BOURDON TUBE GAUGE WITH INTEGRAL 316SS FNPT BLOCK)		
	CT-SPG-114654	30PSIG-GAUGE+BLOCK-ASSEM-3PORT- 316LSS (30 PSIG BOURDON TUBE GAUGE WITH INTEGRAL 316SS FNPT BLOCK)	1/4" NPT	
	ADAPT	ER BLOCKS AND HARDWARE		
	CT-BFH-114221	BOTTOM MOUNTING FOOT CT76-SHEETMETAL-FOOT-INLET-HIGH (MATES TO CT76 BASE-INLET-BLOCK, 316SS PN: CT-BSN-114229-10) NOTCHED		
	CT-BFH-114220	TOP MOUNTING FOOT CT76-SHEETMETAL-FOOT-OUTLET-LOW (MATES TO CT76 BASE-BLOCK-STANDARD, 316SS PN: CT-BSS-112649-10) SLOTTED		
	CT-AR1-114353-10 CT-AR2-114354-10	ROTAMETER MOUNT, .030" OFFSET ROTAMETER MOUNT, .045" OFFSET (VARIOUS ROTAMETER OFFSETS CAN BE USED TO ACCOMMODATE ALL INDUSTRY STANDARD ROTAMETER CENTER-TO-CENTER FOOTPRINTS)	NONE (THIS PART IS INCLUDED WITH ROTA- METER SYMBOLS IN THE CT76 VISIO DESIGN TOOL)	



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC		
ADAPTER BLOCKS AND HARDWARE					
	CT-AC2-113148-10	CAP, BYPASS,PORT=2 ADJACENT, 316SS			
	CT-AC2-113363-10	CAP, BYPASS,PORT=2 NOT-ADJACENT, 316SS			
	CT-AC3-113147-10	CAP, BYPASS,PORT=3, 316SS			
	CT-AP2-112662-10 CT-AP4-113192-10	ADAPTER BODY, 1/8" FNPT, PORT=2, 316SS ADAPTER BODY, 1/4" FNPT, PORT=2, 316SS	NPT NPT		
	CT-AP2-112693-10 CT-AP4-113619-10	ADAPTER BODY, 1/8" FNPT, PORT=3, 316SS ADAPTER BODY, 1/4" FNPT, PORT=3, 316SS	NPT NPT		
	CT-AT4-114677-10	ADAPTER BODY, 1/4"TUBE, PORT=0 CENTER			



IMAGE	PART NUMBER	DESCRIPTION	DESIGN TOOL SCHEMATIC			
ADAPTER BLOCKS AND HARDWARE						
	58-006-50	O-RING, VITON® STANDARD DASH 006	DENOTED BY GREEN CIRCLE ON ALL COMPONENT SCHEMATICS IN CT76 VISIO DESIGN TOOL			
	CT-EPV-113575	PLUG, VITON® STANDARD DASH 006	NONE (USED TO BLANK OFF AIR PORTS ON STREAM SELECT VALVES; NOT TO BE USED AS A PROCESS FLUID ISOLATION ELEMENT)			
0	CT-EWF-098023	1/4" FLAT WASHER 18-8 SS	NONE			
3	CT-EWL-098014	1/4" LOCK WASHER 18-8 SS	NONE			
	CT-ESX-113128- 1TL04375 CT-ESX-113128- 1TL02500	SCREW, SHCS, #8-32 X 0.4375", SS-TEFLON COATED (USED FOR MODULAR BASE BLOCKS AND TUBESETS™) SCREW, SHCS, #8-32 X 0.250", SS-TEFLON COATED (USED FOR TOP MOUNTING FOOT)	NONE			
	CT-ESX-113509	SCREW, SHCS, #10-32 X 0.4375", SS-TEFLON COATED (USED FOR MOUNTING COMPONENTS)	NONE			
	CT-EAX-114225-10- LXXXXX	1/4-28UNF-ALL-THREAD-ROD (LENGTH CONFIGURABLE BY LAST FIVE DIGITS) (USED IN STREAM SELECT MANIFOLD; LENGTHS ARE AUTOMATICALLY CALCULATED IN THE CT76 VISIO DESIGN FOR A SELECTED CONFIGURATION)	NONE			
	CT-ENX-0140-28-304	HEX JAM NUT 1/4-28 18-8 SS	NONE			



CT76TM Modular Sample Conditioning Systems Tel: (864) 574-7966 Fax: (864) 595-5608						
Request for Quotation Questionaire (fax or email RFQ sheet to sales@CT76.com)						
Request Date Representative		Date Quotation Required				
Company	F	Rep Email				
Sales Contact	F	Rep Phone Number				
End User Company	E	End User Email				
End User Contact	E	End User Phone Number				
	Please Provide the Needed Infor	mation Below				
Sample Phase						
Required Filtration						
Alloy Requirements						
Passivation Required						
Internal Elastomers						
Tube Fitting Specifications						
rube ritting specifications						
Assembly Requirements						
Analyzer Type						
Schematic Supplied						
Special Instructions						
(special testing included)						
System Ship to Adress						
Application Data						
	*Indicate Process or Cal Stream Composition	on	Temp	Units	Pressure	Units
Stream 1 Chemistry						
Stream 2 Chemistry						
Stream 3 Chemistry						_
Stream 4 Chemistry						
Stream 5 Chemistry						
Stream 6 Chemistry						
Ple	ase send any customer supplied schematics, drawings, sketche	es and supplementary in	fo with thi	s sheet.		



Notes





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